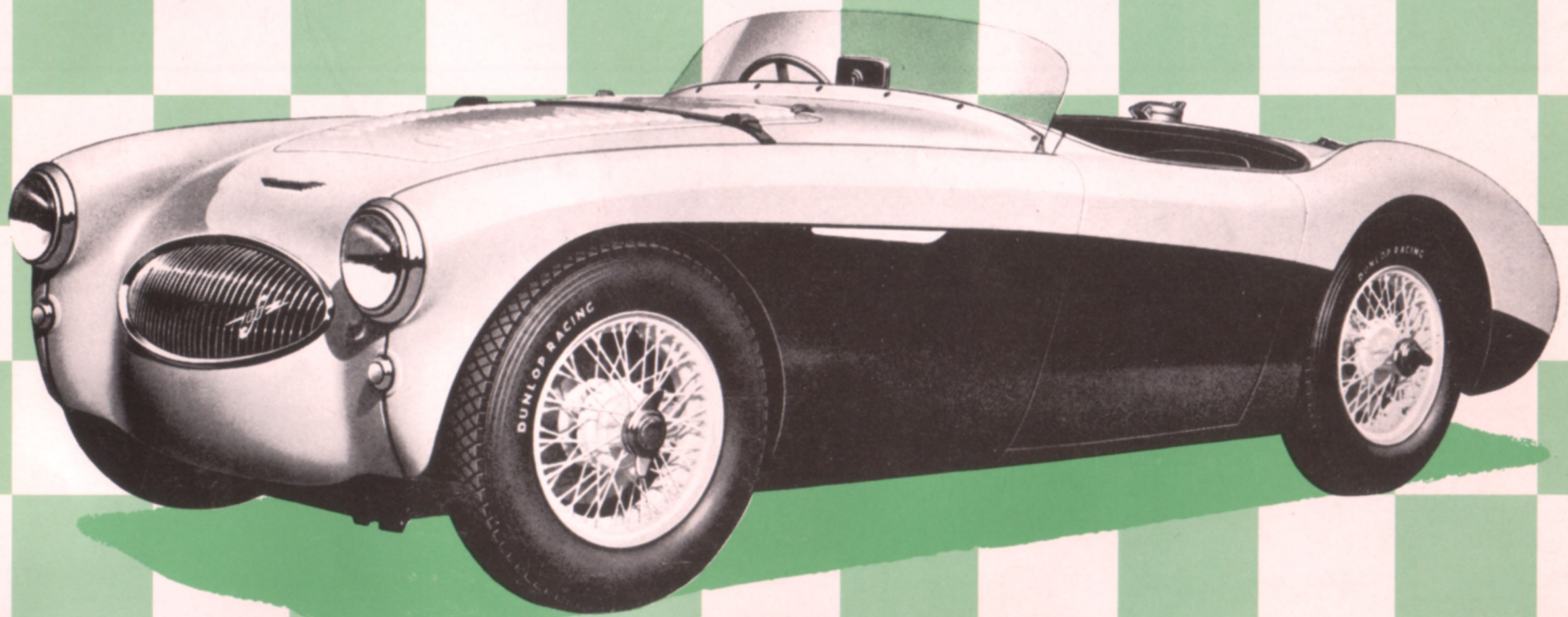
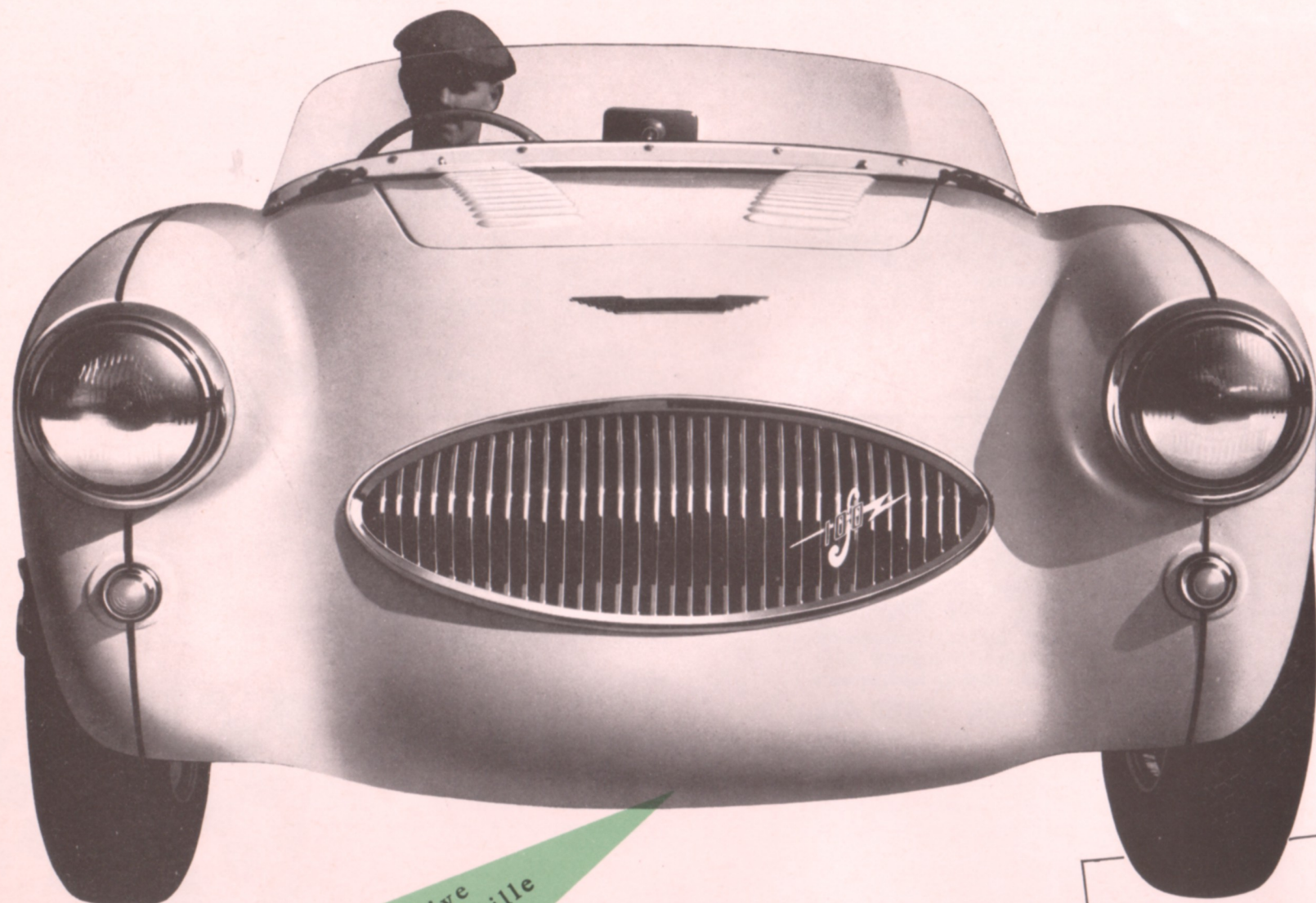


THE *Austin Healey* 100S



Built for Racing — by Racing Specialists



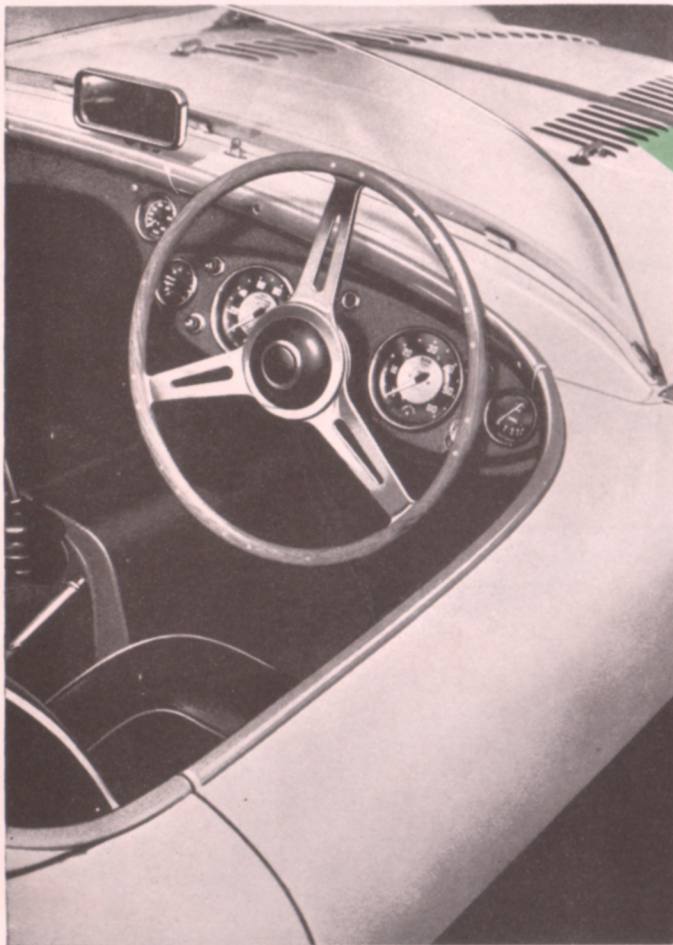
The distinctive
radiator grille

THE AUSTIN-HEALEY

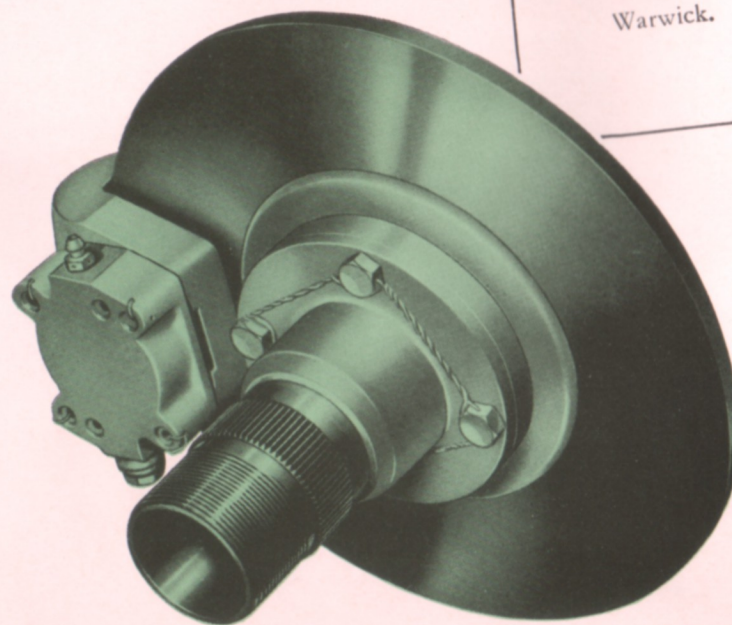
Since its inception, the Austin-Healey has achieved many competition successes both in standard and in endurance racing. It has run so well at Le Mans in 1953 where it has since been made available to owners.

In September, 1953, at Utah, all records for endurance racing duration were broken at over 121 hours.

... engine developments



Instrument layout, and
duralumin steering wheel
with laminated
wood rim



The Dunlop Disc Brake

thoroughly tested during the past
Prix, in which the Austin-Healey
classification. Disc brakes were fi
phenomenal. This success has

The prototypes of the "100"
year culminating with the great s
averaged 132 m.p.h. for 24 hours
other car up to 5 litres has ever a
of performance was issued for the
tion giving a mean speed of 143.

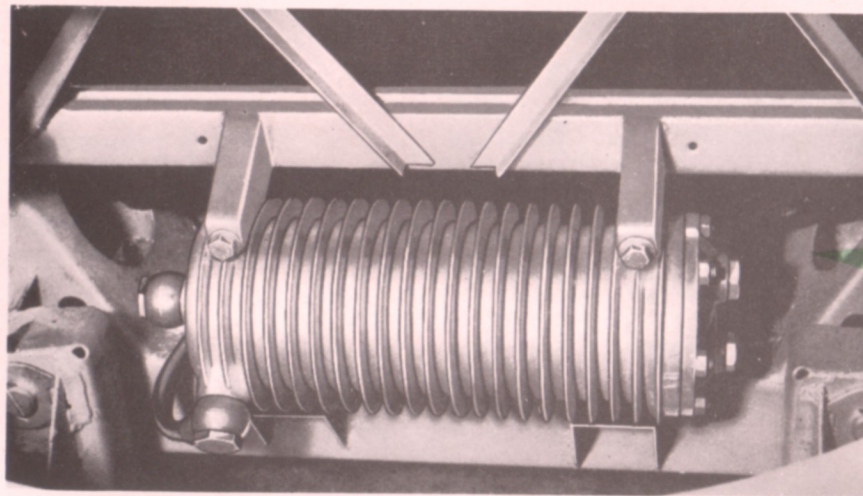
Two years of intensive dev
well-proven power unit, the m
aluminium cylinder head desi
specialist, Mr. Henry Weslake.
130 B.H.P. and various mo
such as nitride hardened cran
necting rods, to withstand the

From these prototypes,
production model offers the
its price today.

These cars will be han
Department at Warwick.

Warwick.

THE *Austin Healey* 100S



The combined
oil filter and cooler

ALEX "100 S"

Alex "100" has had many Com-
d modified forms. The cars which
itted with modifications which have
ers.

records in Class "D" up to 18 hours'
n.p.h.

ve since been made which have been
in such events as the Sebring Grand
and in general

The power unit

won its Class and was the first
used by us in this event and proved
given the car its title "S," for Sebring.

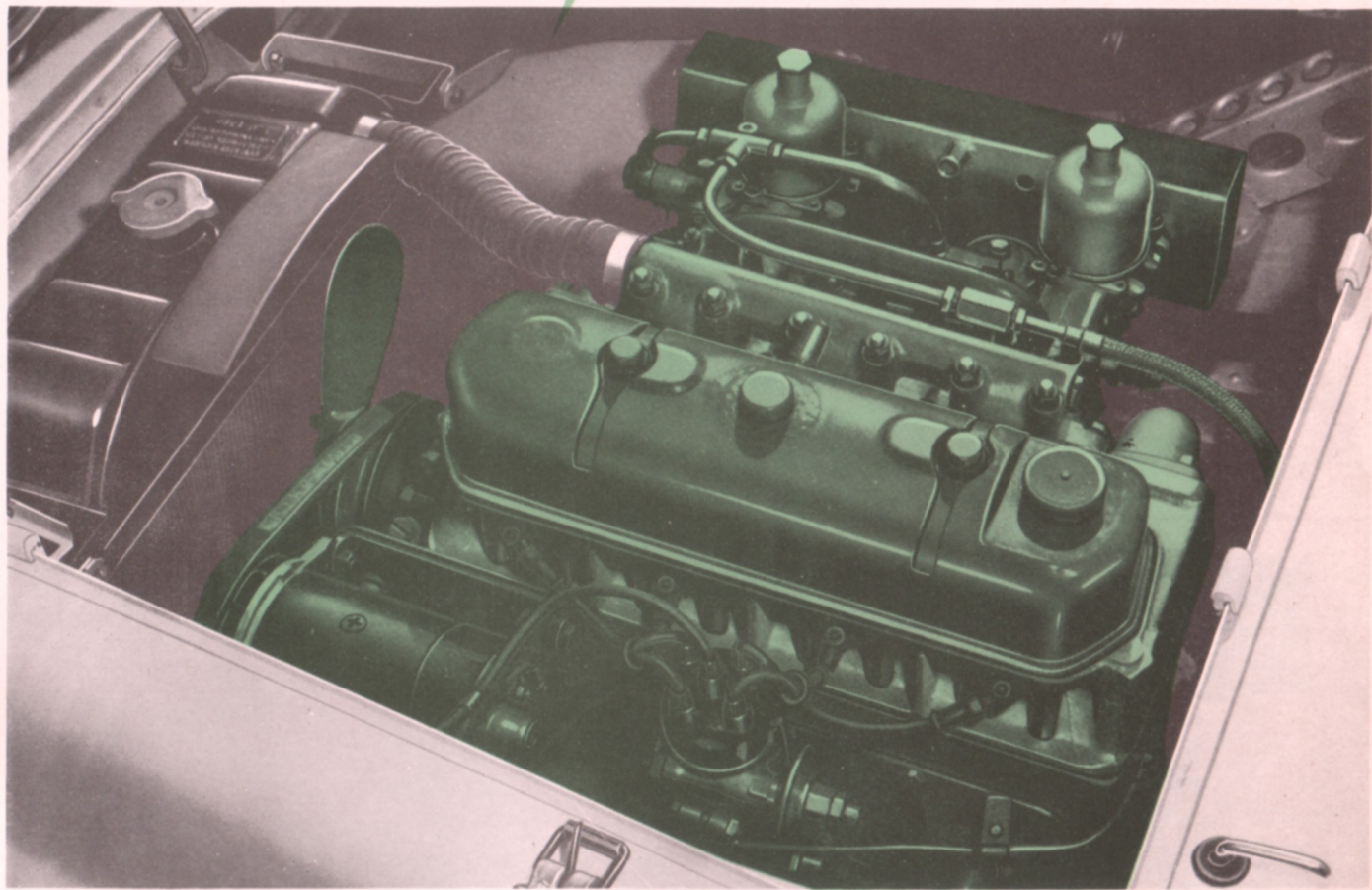
"S" were further developed during this
success at Utah in August, 1954, when one
a higher speed for this period than any
eraged over such a distance—a certificate
car by the American Automobile Associa-
3 m.p.h. over the measured mile.

development work have gone into the already
development being the new four port
igned by Britain's greatest engine design
The power now obtained is in excess of
ifications have been made to the engine
shaft, tri-metal bearings, strengthened con-
extra stresses involved.

he "100 S" has been developed and the
highest performance sports car available at

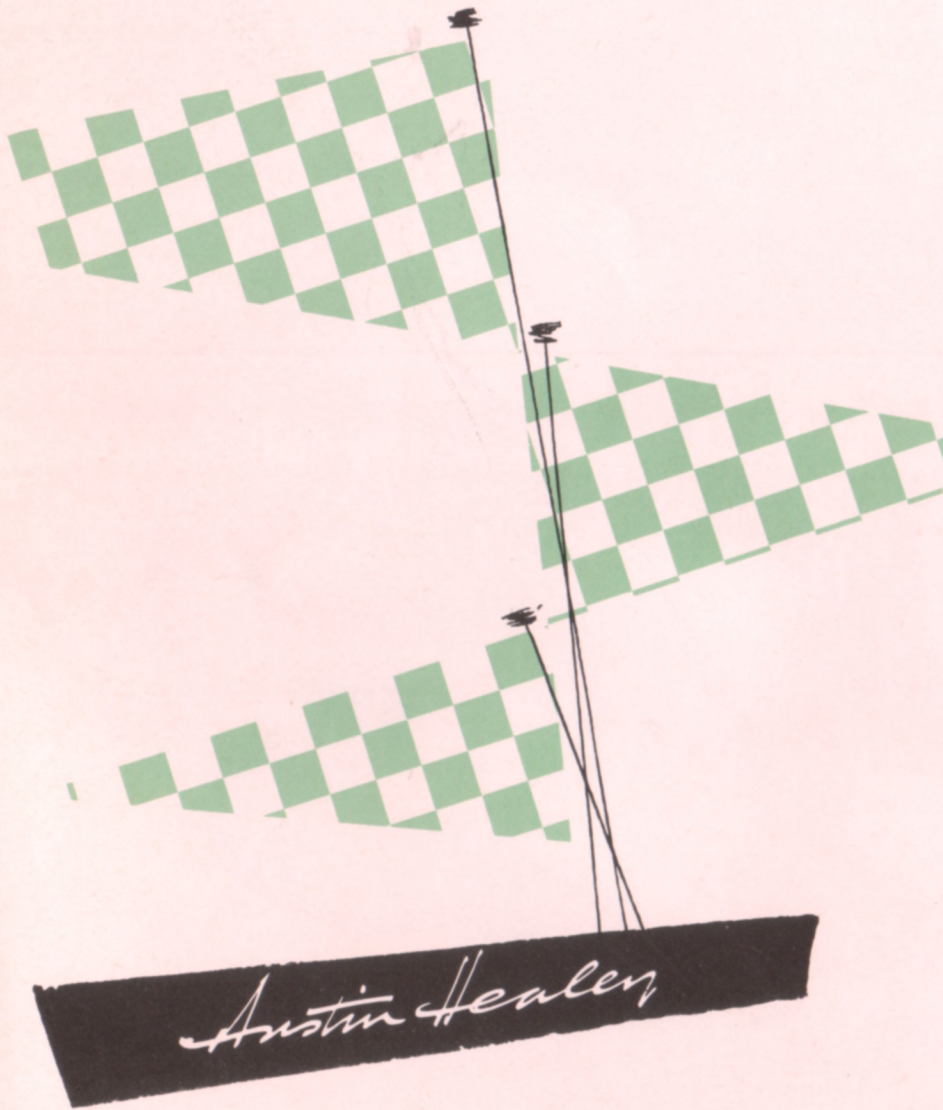
assembled and road tested in our Racing

Donald Healey



Built for Racing — by Racing Specialists

S P E C I F



ENGINE: Bore 3.4375 in.; stroke 4.375 in.; capacity 162.2 cu. in. (2,660 c.c.); horse-power 132 at 4,700 r.p.m.; maximum torque 168 lb. ft. at 2,500 r.p.m.; compression ratio 8.3 to 1. Maximum B.M.E.P. 157 lb./sq. in. at 2,500 r.p.m.

Cylinders: Four cylinders cast integral with crankcase. Full-length water jackets. Aluminum alloy cylinder head with valve seat inserts.

Crankshaft: Forged-steel, counterbalanced crankshaft supported in three detachable steel-backed tri-metal bearings. Crankshaft nitride hardened.

Connecting Rods: Forged steel with detachable steel-backed tri-metal big-end bearings. Fully floating Wrist Pin.

Pistons: Solid skirt type in low expansion aluminum alloy with aluminate finish. Two compression rings and one oil control ring fitted. De Dykes compression rings.

Camshaft: High-lift forged-steel, supported in three detachable steel-backed white-metal bearings. Cams of patented design for quiet operation. Driven by Duplex roller chain from crankshaft with oil catchers to maintain chain lubrication.

Valves: Overhead valves operated by push-rods. Large inlet valves of silicon chrome steel; exhaust valves in "KE.965" steel designed to resist corrosion from leaded fuels.

Lubrication: Pressure gear pump forces oil to all main, connecting rod, camshaft and overhead-valve rocker-shaft bearings. Holes in the connecting rod bearings provide for jet lubrication of the cylinder walls, and the front camshaft bearing provides a controlled feed of oil to the timing chain. Both main and connecting rod bearing oil feeds are of patented design which ensures longer crankshaft life. A full flow oil cooler with renewable filter element is fitted. Oil capacity approximately 11 $\frac{3}{4}$ Imp. pints (14 U.S. pints).

Cooling: Circulation by centrifugal type of pump. Fan-cooled pressurised radiator. Water is directed to spark plug bosses and exhaust port walls. Cooling system capacity 20 Imp. pints (24 U.S. pints).

I C A T I O N S



Fuel System: Fuel from a rear tank of 20 Imp. gallons (24 U.S. gallons) capacity is fed by two S.U. large capacity electrical pumps to twin S.U. carburetors fitted with cold air intake pipe.

Exhaust: High efficiency twinpipe system.

Ignition: Coil and battery ignition with automatic advance and retard and additional vacuum control.

Generator: 12 volt fan-ventilated unit with compensated voltage control.

Starter: Operated by push-button solenoid type of switch.

CLUTCH: Flexible dry single-plate Borg & Beck clutch is fitted with spring cushion drive. Clutch diameter 10 in. Specially constructed for racing.

TRANSMISSION: Four forward speeds and reverse controlled by a short central gear shift and with synchromesh engagement for high, 3rd and 2nd gears. Oil capacity 3 Imp. pints (3.6 U.S. pints).

PROPELLER SHAFT: Hardy Spicer propeller shaft with needle roller bearing universal joints. Lubrication nipples to each joint.

REAR AXLE: Spiral bevel three-quarter floating in a banjo-type casing. The pinion is carried by pre-loaded taper roller bearings. Oil capacity 2½ Imp. pints (3 U.S. pints). Normal ratio 2.92, alternative ratios available 3.66, 4.125 and 2.69 to 1.

OVERALL GEAR RATIOS: 8.98, 5.57, 3.88 and 2.92 with 12.2 reverse.

STEERING: Burman cam and lever steering gear. Adjustable steering wheel with aluminum alloy spokes and wooden rim.

SUSPENSION: **Front**—Independent coil springs controlled by double acting Armstrong R.X.P. hydraulic shock absorbers interconnected by an anti-roll torsion bar. **Rear**—Semi-elliptic springs controlled by double acting Armstrong R.X.P. hydraulic shock absorbers and anti-sway bar.

BRAKES: Dunlop disc brakes on front and rear wheels. Hand brake operates on rear discs only.

WHEELS AND TIRES: Wire spoke knock-on wheels with 5.50 × 15 Dunlop racing tires. Quick-lift jacking points and racing jack.

ELECTRICAL: One 12-volt 38AH battery; positive ground strap; built-in side and twin tail-lights; twin horns; Le Mans type headlights. Spark Plugs, Champion NA.10.

INSTRUMENTS: Fuel gauge; oil pressure, oil temperature and water temperature gauges; 140 m.p.h. speedometer; 0-6,000 r.p.m. tachometer.

COACHWORK: Open two-seater with individual bucket seats; all aluminium body; one piece perspex windshield.

OVERALL DIMENSIONS: Wheelbase 90 in.; tread at front 49½ in.; tread at rear 50¾ in.; overall length 148 in.; overall width 60½ in.; height over scuttle 35¾ in.; height over windshield 42 in.; ground clearance 5½ in.; turning circle 35 ft.

WEIGHT: Dry, 1,888 lb.
Curb, with water, oil and 5 gall. of petrol 1,988 lb.

PERFORMANCE DATA:

Piston Area 37.2 sq. in.

Top Gear M.P.H. per 1,000 r.p.m. = 26.6.

A.A.A. CERTIFICATE



at the
American Automobile Association
Washington, D. C.

— CERTIFICATE OF PERFORMANCE —

The undersigned Certify in the name of the
Contest Board, American Automobile Association
that

AN AUSTIN-HEALEY 100-S WAS DRIVEN BY DONALD HEALEY,
OF ENGLAND, OVER THE 14-MILE STRAIGHTAWAY COURSE ON THE
BONNEVILLE SALT BEDS, UTAH, U.S.A., ON AUGUST 22, 1954
ESTABLISH FROM A FLYING START THE FOLLOWING PERFORMANCE:

DISTANCE	*TIME	AV. M.P.H.
1 KILO	15.61875	143.22
1 MILE	29.15125	143.13

* AVERAGE OF RUNS IN BOTH DIRECTIONS WITHIN 1 HOUR

MOTOR OIL USED - CASTROL XL 30	TIRE USED - DUNLOP RACING
TRANSMISSION LUBRICANT - CASTROL XXL	FUEL USED - SHELL BLEND
REAR AXLE LUBRICANT - CASTROL HI-PRESSURE	SPARK PLUGS - CHAMPION NA 12
	IGNITION - LUCAS

Sanction No.

148754

Technical Representative

The Secretary

Official Representative
Chairman of the Board

RECORDS

broken by the Austin-Healey "100 S"

INTERNATIONAL CLASS "D" (2,000—3,000 c.c.).

Standing	1000 Kilo	132.81 m.p.h.
"	1000 Mile	132.59 m.p.h.
"	2000 Kilo	132.72 m.p.h.
"	2000 Mile	132.38 m.p.h.
"	3000 Kilo	132.18 m.p.h.
"	3000 Mile	132.16 m.p.h.
"	4000 Kilo	132.02 m.p.h.
"	5000 Kilo	132.27 m.p.h.
"	6 Hour	133.06 m.p.h.
"	12 Hour	132.47 m.p.h.
"	24 Hour	132.29 m.p.h.

AMERICAN NATIONAL CLASS "D" (2,000—3,000 c.c.)

Flying	1000 Kilo	132.99 m.p.h.
"	1000 Mile	132.70 m.p.h.
"	2000 Kilo	132.80 m.p.h.
"	2000 Mile	132.44 m.p.h.
"	3000 Kilo	132.25 m.p.h.
"	3000 Mile	132.21 m.p.h.
"	4000 Kilo	132.06 m.p.h.
"	5000 Kilo	132.30 m.p.h.
"	6 Hour	133.21 m.p.h.
"	12 Hour	132.54 m.p.h.
"	24 Hour	132.33 m.p.h.
Standing	200 Mile	133.74 m.p.h.
"	250 Mile	133.84 m.p.h.
"	300 Kilo	133.74 m.p.h.
"	300 Mile	133.95 m.p.h.
"	400 Kilo	133.83 m.p.h.
"	400 Mile	134.10 m.p.h.
"	500 Kilo	133.95 m.p.h.
"	500 Mile	132.62 m.p.h.
"	1000 Kilo	132.81 m.p.h.
"	1000 Mile	132.59 m.p.h.
"	2000 Kilo	132.72 m.p.h.
"	2000 Mile	132.38 m.p.h.
"	3000 Kilo	132.18 m.p.h.
"	3000 Mile	132.16 m.p.h.
"	4000 Kilo	132.02 m.p.h.
"	5000 Kilo	132.27 m.p.h.
"	3 Hour	134.10 m.p.h.
"	6 Hour	133.06 m.p.h.
"	12 Hour	132.47 m.p.h.
"	24 Hour	132.29 m.p.h.

THE AUSTIN MOTOR COMPANY LTD. (ENGLAND)
27-29 WEST 57th STREET, NEW YORK 19, N.Y.



THE AUSTIN MOTOR COMPANY (CANADA) LTD.
737 CHURCH STREET, TORONTO, ONTARIO

In Association with the DONALD HEALEY MOTOR COMPANY LIMITED, WARWICK