



DATE: 3/17/69

BRITISH LEYLAND MOTORS INC.
600 Willow Tree Road • Leonia • New Jersey 07605

SUBJECT:

Exhaust Pipe Mountings

MODELS:

Austin America

Commencing with Commission #19662 the exhaust mountings (front and rear) have been improved.

Front Mounting

A new clamp - 31G 1013, 'A' Fig. 1, has its contact edges relieved so that only the four ears of the clamp contact the exhaust pipe. With the new clamp are two insulation washers - 31G 1003 'B' - Fig. 1, which must be fitted to either side of the new clamp.

To accommodate the additional thickness of the insulation washers the new mounting rubber - 31G 1008 has a longer fixing stud, (Fig. 1) which must be used to secure the clamp to the mounting rubber.

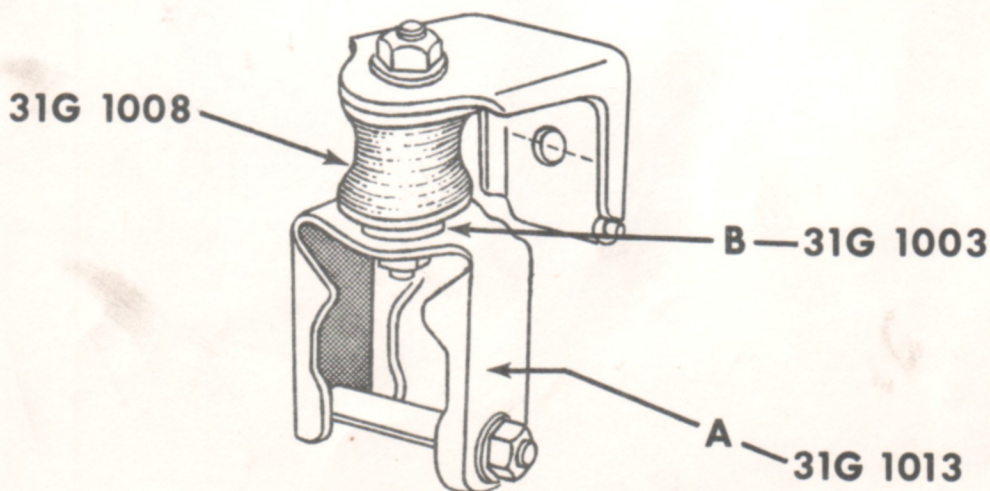


FIG. 1

The new parts for the front mounting are:

1	Clamp	31G 1013
2	Insulating Washers	31G 1003
1	Rubber Cushion	31G 1008

Rear Mounting

The rear mounting has been re-designed to 'fail safe'. The tail pipe is supported by a clamp 31G 1013, as used on the front mounting, which is bolted to the underside of a plate - 31G 1015 ('D' Fig. 2) which bridges the two mounting rubbers fitted on top of the new mounting platform - 31G 1022 attached to the rear cross-member of the subframe 'E'.

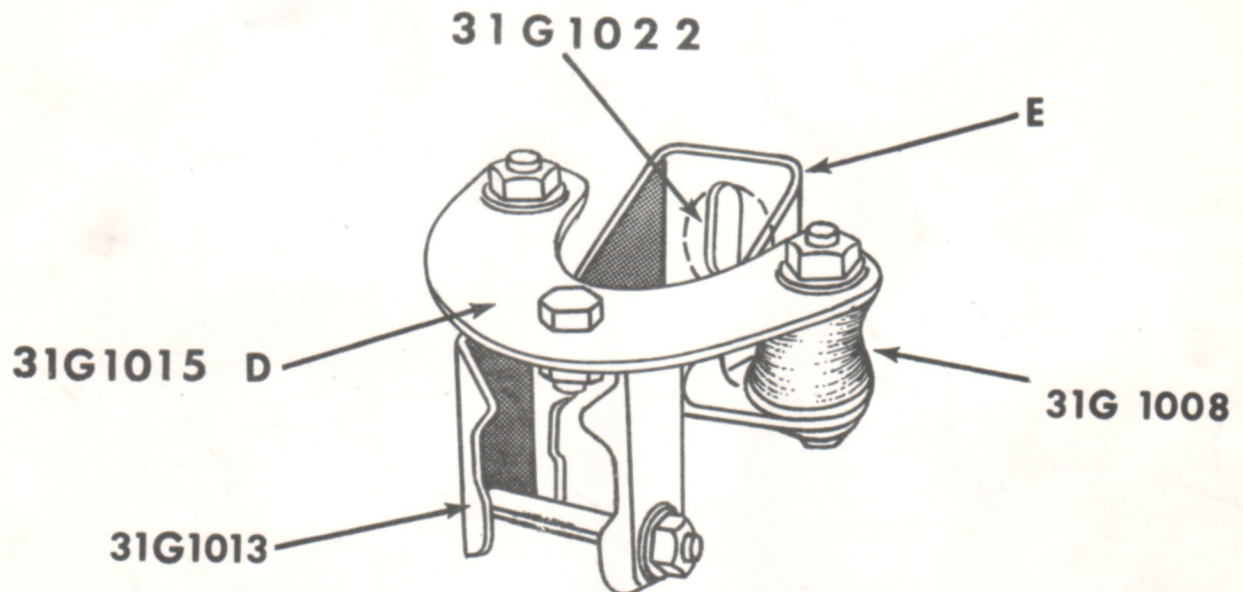


FIG. 2

The new parts for the rear mounting are:

1	Plate	31G 1015
1	Clamp	31G 1013
1	Bracket	31G 1022
2	Rubber Cushion	31G 1008

Interchangeability

The new front and rear mountings are interchangeable in sets only and should be used for all service replacements.

Warranty claims may be submitted for parts and labor using a labor operation #M001 for 0.60 hrs.(set up time already included)