

TECHNICAL SERVICE BULLETIN

Confidential

The British Motor Corporation / Hambro Inc. 734 GRAND AVENUE, RIDGEFIELD, NEW JERSEY 07657

September 29, 1967

NO. 2 D 7

TO ALL DISTRIBUTORS AND DEALERS

Re: Primary Gear Oil Seal

Mini Range 1100 Range

Examination of a number of seals supplied in Service, and subsequently returned as 'faulty' has shown them to be split as a result of the seal lip having been pulled back, possibly during examination prior to fitment to the flywheel housing.

Attention is drawn to revised Technical Information *1 D 5, dated 30th of January, 1967, which emphasizes the extreme care which should be exercised in handling these seals and the susceptibility of the lip to damage.

Furthermore, the lip <u>and outside wall</u> of the seal should be lubricated with engine oil, before pressing into the flywheel housing, to facilitate assembly and prevent possible tearing of the silicon rubber.