



# TECHNICAL SERVICE BULLETIN

**British Motor Holdings (U.S.A.) Inc.**

734 GRAND AVENUE, RIDGEFIELD, NEW JERSEY 07657

June 3, 1968

TO ALL DISTRIBUTORS AND DEALERS

Re: Crankshaft Primary Gear -  
Clutch Driven Plate

1100 Range

A quantity of crankshaft primary gears, Part No. 22A 1058, are known to have been fitted with inner (steel backed Deva) bushes, Part No. 22G 401, of incorrect manufacture.

The suspect bushes can result in:

1. Premature wear of the clutch driven plate hub splines. All instances of spline wear should, therefore, be followed by removal of the primary gear for inspection of the bushes.

2. In extreme cases, seizure of the gear on the crankshaft with subsequent damage to the clutch centre plate hub, crankshaft, flywheel housing, etc.

Failures are normally preceded by a loud rattle at idling speed, clutch judder, rattle from the clutch driven plate when declutching or spasmodic clutch spin/drag.

The specific Engine Nos. to which these gears were fitted are not available but are known to lie between the following ranges:

8AC-U-H	4422 to 7078	)	
8AN-U-H	625 to 883	)	Mini Moke
8AC-Yd-H	101 to 152	)	
10AMW-TA-H	660322 to 838000	)	Austin 1100
10GRB-TA-H	68029 to 77282	)	MG 1100