

TECHNICAL SERVICE BULLETIN

NO. **73-A-1A**



Austin MG

August, 1973

SUBJECT:

**STEEL ENGINE FAN REPLACED
BY PLASTIC FAN**

MODELS:

MGB AND MGB/GT

This bulletin is a re-issue of Technical Service Bulletin No. 73-A-1, as a reminder to all dealers that the plastic fan must be used as a replacement for the earlier metal type on 1972 and later MGB models.

At the following vehicle identification numbers, the six-blade steel engine cooling fan, used on MGB and GT Models, was replaced by a seven-blade plastic fan:

<u>MODEL</u>	<u>SERIAL NUMBER</u>
MGB ROADSTER	GHN5UD 306257
MGB-GT	GHD5UD-309326

If it becomes necessary to replace the steel fan on any 1972 or later MGB, (i.e., any engine with an 18V prefix to the number), use this new plastic fan with applicable securing bolts and washers.

Below, under the heading "Plastic Fan", is a summary of parts used to replace those listed under "Steel Fan".

<u>-----STEEL FAN-----</u>			<u>-----PLASTIC FAN-----</u>		
<u>DESCRIPTION</u>	<u>PART #</u>	<u>QTY.</u>	<u>DESCRIPTION</u>	<u>PART #</u>	<u>QTY.</u>
Fan	AHH6999	1	Fan	12H4230	1
Spacer (Between fan and pulley)	12H3910	1	Spacer (Between fan and pulley)	<u>NOT REQUIRED</u>	
Securing Bolt	HZS416	4	Securing Bolt	HZS0407	4
Spring Washer	LWZ304	4	Spring Washer	<u>USE THOSE REMOVED FROM STEEL FAN</u>	
			Plain Washer	PWZ104	4

If the vehicle is still under warranty, claims will be accepted for these modified parts, plus current labor times as listed in "Repair Operation Time Manual", HAC-52.

Prior to 1972 vehicles (18V Engines), the plastic fan cannot be fitted, as the water pump body is longer and the separate aluminum spacer between the fan and pulley was not used. It will be necessary, therefore, to continue to use the steel fan on '68 through '71 vehicles.

MGB AND MGB/GT STEEL ENGINE FAN REPLACED BY PLASTIC FAN

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At the following vehicle identification numbers, the six-blade steel engine cooling fan used on MGB and MGB/GT models, was replaced by a seven-blade plastic fan:

VEHICLE IDENTIFICATION NUMBER	REPLACEMENT PART NUMBER
CH25UD-30232	12H4230
CH25UD-30232	12H4230

DJH/JP

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-----PLASTIC FAN-----			-----STEEL FAN-----		
QTY.	PART #	DESCRIPTION	QTY.	PART #	DESCRIPTION
1	12H4230	Fan	1	12H4230	Fan
		Spacer (Between fan and pulley)	1	12H3910	Spacer (Between fan and pulley)
		Securing Bolt	4	H28416	Securing Bolt
		Spring Washer	4	12W2304	Spring Washer
		Plain Washer			

USE THOSE REMOVED FROM STEEL FAN