TECHNICAL SERVICE BULLETIN



NO. 73-A-10

July, 1973

SUBJECT:

MODELS:

ENGINE RESTRAINT CABLE KIT

LEYLAND

MARINA
(Air Conditioned Only)

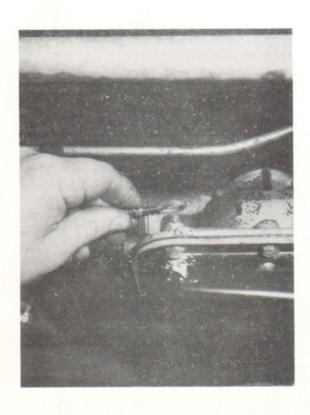
The possibility exists where upon heavy braking conditions, severe damage can occur to the radiator and viscous coupled fan.

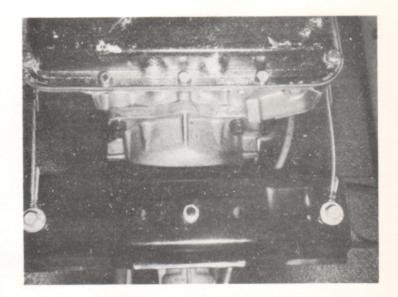
In order to correct this condition a simple modification must be incorporated into the installation procedure, which involves the fitment of engine restraint cables.

Instructions for fitting these engine restraints are attached; and the necessary parts are available from your distributor upon request. Please note that there is one kit for automatic transmission and one for standard transmission.

INSTRUCTIONS FOR FITTING AIR CONDITIONING ENGINE RESTRAINTS Automatic Transmission

Remove rear bolts on either side of the transmission oil pan as illustrated. Replace with 1 1/8" long "NC" bolts and washers supplied. Support the weight of the transmission and remove the bolts from the rear cross member (see illustration) and fit the two restraint cables, making sure to place the cable on the top side of the 1 1/8" long bolt as shown. Fit nuts and washers and tighten.





INSTRUCTIONS FOR FITTING AIR CONDITIONING ENGINE RESTRAINTS Standard Transmission

Support the weight of the rear transmission mount and remove the two bolts from the transmission mount cross member as shown. Fit two restraint cables and replace the cross member. Holding the front end of the restraint cable up to the reinforcing boss of the transmission extension housing, mark and drill a 5/16" hole and install the bolt and washer (supplied) as shown in the diagram.

