

TECHNICAL SERVICE BULLETIN



NO.

3 G 6

July, 1970

SUBJECT:

Air Conditioning

MODELS:

Austin America

Attached is a supplementary page to the Warranty Policy and Procedure Manual covering warranty application on air conditioning. This page should be filed in the appropriate location for future reference.

Also attached is a Repair Time Schedule, which, in turn, should be filed in HAC 38 Repair Time Schedule Book.

SECTION 20

AIR CONDITIONING WARRANTY

Air conditioner units installed as original equipment prior to delivery to Distributors carry the same warranty as any other part of the car and regular warranty procedures will be applicable.

Dealers will be reimbursed at the regular warranty labor rate, as per attached time schedule and parts will be credited at dealer cost plus 20 percent handling allowance.

Regular warranty claim forms will be used and parts peculiar to the air conditioning unit will be purchased from Distributors by Dealers in the same manner as any other component. The parts price list covering air conditioning components has already been issued to Distributors.

The only exceptions to the regular warranty are that fan belts, fuses or leaks of freon will not be accepted after 300 miles or 10 days of operation and the following components when replaced under warranty must always be returned to Distributors with the claim and suitably tagged with usual warranty details:-

- Compressor
- Clutch
- Evaporator Case and Coil
- Evaporator Blower Motor
- Evaporator Blower Wheel
- Freon Hoses
- Condenser
- Expansion Valve

Where additional labor is involved in carrying out regular warranty work on an air conditioned car, this may be added to the claim and shown as air conditioning shop time. For the present, it is not intended to issue a schedule of the additional times that may be involved and claims will be evaluated on their merit but in all cases, reasonable additional labor will be accepted.

AIR CONDITIONING FLAT RATE WARRANTY SCHEDULE
1970 AUSTIN AMERICA

<u>Operation No.</u>	<u>Description</u>	<u>Hours</u>
G 1	R & R compressor, clutch, bracket, hoses connected	02.25
G 2	R & R compressor (includes air pump and alternator, evacuate, leak test, charge system)	02.00
G 3	R & R clutch	00.30
G 4	R & R clutch field coil (includes R & R clutch)	00.50
G 5	R & R compressor belt (includes R & R alternator and air pump belt from pulleys)	00.75
G 6	R & R alternator - air pump belt	00.50
G 7	R & R idler pulley	00.25
G 8	R & R condenser (includes R & R condenser fan assembly, evacuate, leak test, charge system)	01.75
G 9	R & R #10 hose - evaporator to compressor (includes evacuate, leak test, charge system)	01.50
G 10	R & R #8 hose - compressor to condenser (includes evacuate, leak test, charge system)	01.25
G 11	R & R #6 hose - condenser to drier (includes evacuate, leak test, charge system)	01.10
G 12	R & R #6 hose - drier to evaporator (includes R & R evaporator, evacuate, leak test, charge system)	02.25
G 13	R & R drier (includes evacuate, leak test, charge system)	00.90
G 14	R & R evaporator assembly (includes evacuate, leak test, charge system)	01.75
G 15	R & R expansion valve (includes R & R evaporator, evacuate, leak test, charge system)	02.00
G 16	R & R blower motor (includes R & R evaporator)	01.25
G 17	R & R blower wheel (includes R & R evaporator and blower motor)	01.30
G 18	R & R thermostat	00.15
G 19	R & R blower switch	00.15
G 20	R & R condenser fan motor	00.30
G 21	R & R condenser fan switch	00.15
G 22	R & R compressor shaft seal (includes R & R clutch, evacuate, leak test, charge system)	01.55
G 23	R & R compressor valve plate (includes R & R compressor, evacuate, leak test, charge system)	02.50
G 24	Evacuate, leak test, charge system	00.75

PLUS PREPARATION TIME OF .25 HOURS PER OPERATION