



DATE: 9/24/70

**BRITISH LEYLAND MOTORS INC.**  
600 Willow Tree Road • Leonia • New Jersey 07605

SUBJECT:

Gulp Valves

MODELS:

MG and Austin America

Following the previous service Bulletin (2 A 43) dated 11/1/69, numerous gulp valves are still being erroneously claimed as defective and it will no longer be possible to accept claims for gulp valves unless they are actually defective.

The following simple test procedures are again stated as follows:

- (1) Ensure the engine is correctly tuned as described in the Emission Manual AKD 4957.
- (2) Ensure there are no leaks from the inlet manifold or exhaust system.
- (3) Ensure the gulp valve sensing tube and hose, inlet manifold to gulp valve, are in good condition and securely tightened.
- (4) Test gulp valve as described in AKD 4957, Section 3F, Page 3-7.

It would be appreciated if the most careful attention is given avoiding improper diagnosis and exchanging of gulp valves unnecessarily.

Due to the high incidence of gulp valve claims it is intended to carry out a 100% inspection on all returns so that a true performance record can be established.